



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3913-15
Job Sheet 170502



Part No: D3913-15

Job Qty: 20 ea

Part Name: Wide Handle Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEET 5 IPP Rev:A new issue DD 10.03.19 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/30/18	0.00	0.00	Start Up Waterjet		SC 18/01/24
100	Waterjet	20 pcs		1/31/18	0.00	1.26	Waterjet1		SC 18/01/24
110	QC	20 pcs		1/31/18	0.00	0.00	QC2 Waterjet-2		SC 18/01/24
120	QC	20 pcs		1/31/18	0.00	0.00	QC8-3		38
140	Packaging	20 pcs		1/31/18	0.00	0.00	Packaging3 WA004		AT 9-89 18/01/24
150	QC21-SA	20 Ea		1/31/18	0.00	0.00	QC21		DAS 21

JAN 24 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	2	75	0	0
	5032211	2			

Part Specifications

Specifications could not be found.

Plex 1/16/18 4:17 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition
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Job No: 170502 Start up Operation 01/22/18 Change No: Operation: Revision: Original Serial #: S034377 PART NO: D3913-15	Completed By
	Lead hand / Supervisor Approval Verification
	QC / QA Coordinator Approval

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		 S034377 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Wide Handle Plate Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
wave / twist in Tube Marks/Chatter Instructions Incomplete/Unclear Drill Holes Fit/Function Misaligned/off center					
OTHER :					

